

MACHINING DEVIATIONS FOR LINEAR DIMENSIONS	RANGE	0 - 6	6 - 30	30 - 120	120 - 315	315-1000	1000-2000	2000-4000	ABOVE 4000	RA
	TOLERANCE	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3	~

FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227

UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-1) (MEDIUM)

QUALITY OF WELD JOINTS REF, RD 230 MEDIUM

VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS. 1012.C.

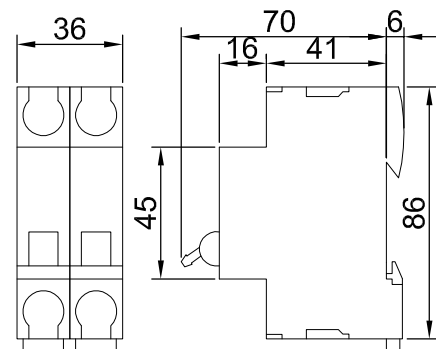
WELDING SHALL BE CARRIED OUT AS PER IS: 9595-96

STATUS:

TECHNICAL REQUIREMENTS:

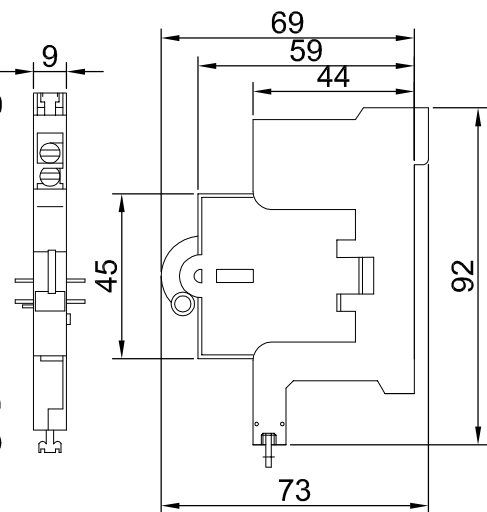
MINIATURE CIRCUIT BREAKER:

- 1.WORKING VOLTAGE : 110V DC
- 2.NO. OF POLES : 2 (DOUBLE POLE)
- 3.CURRENT RATING : 6 AMPS
- 4.TYPE OF CURVE : C CURVE
- 5.BREAKING CAPACITY :10 KA, IEC 60898-2
- 6.CONNECTION : TUNNEL TYPE TERMINALS
- 7.OPERATING TEMPERATURE : -25°C TO +70°C
- 8.MAKE : M/S GENERAL ELECTRIC: TYPE:EP102UCRC06
CATALOGUE No.681510



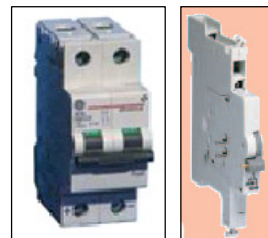
AUXILIARY CONTACT:

- 1.WORKING VOLTAGE : 110V DC
- 2.CURRENT RATING : 5 AMPS
- 3.TERMINAL CAPACITY : TO SUIT 2.5 SQ.MM CABLE
- 4.SPECIFICATION : CONFORMS TO IEC 62019
- 5.APPLICATION: AUXILIARY MONITORING (FUNCTION 'H')
TO INDICATE STATUS OF MCB : OPEN / CLOSED
- 6.MAKE : M/S GENERAL ELECTRIC: TYPE:CA UN H
CATALOGUE No.672972



NOTE:

- 1) DIMENSIONS GIVEN ARE APPROXIMATE
- 2) ALL OTHER REQUIREMENTS AS PER MANUFACTURER'S STANDARD



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	N1	0.025								
	N2	0.05								
	N3	0.1								
	N4	0.2								
	N5	0.4								
	N6	0.8								
	N7	1.6								
	N8	3.2								
	N9	6.3								
	N10	12.5								
	N11	25								
	N12	50								

SL.No.	QTY	PART / STOCK No.	DESCRIPTION	SIZE	COMPANY STD./I.S	Wt. (Kg)
MATERIAL						
1	REVISED & REDRAWN. MAKE UPDTD. ECN84900069	04.07.2019	BY S.P.R	CHKD V.S.L	APPD V.S.L	PRODUCT
						3 PHASE MEMU (B.G) - IR
						REF DRG
						MATERIAL
1	REVISED & REDRAWN. MAKE UPDTD. ECN84900069	04.07.2019	BY S.P.R	CHKD V.S.L	APPD V.S.L	HEAT TREAT.
						APPD V.S.LAKSHMI
						20/04/2019
						REVD S.JAYARAMU
1	REVISED & REDRAWN. MAKE UPDTD. ECN84900069	04.07.2019	BY S.P.R	CHKD V.S.L	APPD V.S.L	20/04/2019
						CHKD J.K.YADAV
						20/04/2019
						DRWN VISHNU
1	REVISED & REDRAWN. MAKE UPDTD. ECN84900069	04.07.2019	BY S.P.R	CHKD V.S.L	APPD V.S.L	20/04/2019
						SCALE
						1 : 1
						SHEET
1	REVISED & REDRAWN. MAKE UPDTD. ECN84900069	04.07.2019	BY S.P.R	CHKD V.S.L	APPD V.S.L	OF
						Wt.(Kg)
						0
						ALT
1	REVISED & REDRAWN. MAKE UPDTD. ECN84900069	04.07.2019	BY S.P.R	CHKD V.S.L	APPD V.S.L	1
						DRG No.
						849-21136
						ALT



BEML LIMITED

849-21136